PUBLIC AUCTION

“MAJOR CNC MACHINE TOOLS & FAB”
“CNC MILLING / HIGH SPEED STAMPING/ TURNING”

AUCTION LOCATION:
9721 Alesia St.
South El Monte, CA 91733

AUCTION DATE:
THURSDAY APRIL 30, 2015

STARTING @ 10:30 A.M.
INSPECTION: Morning of Sale(from 8-10:30)

PRECISION MACHINE TOOLS & SUPPORT

3 TOTAL
Minster “Pulsar 30” Type TR2-30 30-Ton CNC High Speed Straight Side Stamping Presses

LARGE SELECTION
“Vertical Mills”

“CNC Vertical Machining Centers”

“MUST SEE”
Blanchard mdl. 22ED-42 CNC Rotary Surface Grinder s/n 14956 w/ Mitsubishi CNC Controls, 42” Dia. Electromagnetic Chuck,

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 14% BUYERS PREMIUM ON ALL PURCHASES. $200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST

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**AMERICAN AUCTIONEERS GROUP**

**TERMS OF SALE:**
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**FeATUrINg:**

**CNC Mills:**
- Cincinnati Milacron “Lancer 1255” CNC Vertical Machining Center s/n 7041-A1-95-0102 w/ Siemens Acramatic 2100 Controls, Hand Controller, 30-ATC, CAT-50 Taper Spindle, 26” x 55” Table, Chip Conveyor, Coolant.
- Matsuura MC-1000 VS2 CNC Vertical Machining Center s/n 84033694 w/ Yasnac MX5 Controls, 30-Station ATC, CAT-40 Taper Spindle, 60-6000 RPM, Renishaw Probe System, Bryant Hi-Speed Power Spindle System, 40” x 40” x 20” Travels, 19 ½” x 47” Table, 21” x 40” Vacuum Plate, Coolant.
- Matsuura MC-1000 VS2 CNC Vertical Machining Center s/n 84033693 w/ Yasnac MX5 Controls, 30-Station ATC, CAT-40 Taper Spindle, 60-6000 RPM, Bryant Hi-Speed Power Spindle System, 40” x 40” x 20” Travels, 19 ½” x 47” Table, 21” x 40” Vacuum Plate, Coolant.
- Cincinnati Milacron Sabre 1000 ERO CNC Vertical Machining Center s/n 7039A01960719 w/ Siemens Acramatic 2100 Controls, Hand Controller, 21-Station ATC, 40-Taper Spindle, 20” x 44” Table, Coolant.
- 2004 Mazak VQC-15/40 CNC Vertical Machining Center s/n 77094 w/ Mazatrol M-32 Controls, 40Taper Spindle, 16” x 35 ½” Table.
- 1998 Matsuura MC-510VG CNC Vertical Machining Center s/n 610233 w/ Fanuc Series 0-M Controls, 16-Station ATC, 40-Taper Spindle, 20” x 44” Table, Coolant.
- Warner Swasey / Giddings & Lewis CNC Vertical Turret Lathe s/n 501-0034 w/ Fanuc Series 15-T Controls, 8-Station Turret, 25-2500 RPM, 40Hp Motor, 15” 3-Jaw Chuck. Dahlih DL-V860 3-Axis CNC Vertical Mill s/n V76033 w/ Anilam Crusader-M Controls, Universal Kwik-Switch Taper Spindle, 80-3800 RPM, Chrome Box Ways, 16 ½” x 51” Table, Coolant.
- 1997 Charmilles Robofil 310F CNC Wire EDM Machine s/n 200026370130 w/ Charmilles/ Fanuc Controls, Overbeck 5C 4th Axis Head, Coolant and Filtration Systems.
- 1997 Charmilles Robofil 310F CNC Wire EDM Machine s/n 200026370130 w/ Charmilles/ Fanuc Controls, Overbeck 5C 4th Axis Head, Coolant and Filtration Systems.
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FEATURED:

CNC VERTICAL MILLS

2005 Supertec “Grindmaster 24”
mdl. GMT24 CNC Cross Slide Grinding Machine s/n LA05002

Mazak VQC-15/40 CNC Vertical Machining Center
s/n 77094 w/ Mazatrol M-32 Controls, 40Taper Spindle

Chevalier / Proto-Trak FM-32HP 2-Axis CNC Vertical Mills w/ Proto-Trak M2 Controls

Bridgeport V2XT 3-Axis CNC Vertical Mill s/n XT521 w/ Bridgeport Controls, 2Hp Motor, Universal Kwik-Switch Taper Spindle, 60-4200 Controlled RPM

Chevalier / Proto-Trak FM-32HP 2-Axis CNC Vertical Mills w/ Proto-Trak M2 Controls

Chevalier / Proto-Trak FM-32HP 2-Axis CNC Vertical Mills w/ Proto-Trak M2 Controls

Chevalier / Proto-Trak FM-32HP 2-Axis CNC Vertical Mills w/ Proto-Trak M2 Controls

Chevalier FM-3VKH CNC Vertical Mill (NO CONTROLS) s/n HM-8371114 w/ 60-4500 Dial RPM, Chrome Box Ways, 10” x 50” Table.

CNC Lathe:

2000 Haas SL-30 CNC Turning Center s/n 63069 (CONVERTED TO CNC GRINDING CENTER) w/ High Speed Grinding Head with 12” Spindle Shaft, Tool Presetter, 3400 Spindle RPM, Rigid Tapping, Quick Code, Delta WYE, Macros, Spindle Orientation, 1mb Extended Memory, BIH Bar Feed Interface, Floppy Disc, 10” 3-Jaw Power Chuck

Chevalier FCL-1840A CNC Lathe w/ Anilam 4200F-Plus Controls, 40-2000 RPM, 8” 3-Jaw Chuck.

Chevalier FCL-1840A CNC Lathe w/ Anilam 1200T Controls, 40-2000 RPM, 10” 3-Jaw Chuck.
Large selection of Engine Lathes

TB 26" x 144" Geared Head Gap Bed Lathe s/n 8579 w/ Taper Attachment, Inch Threading, Tailstock, Steady Rest, 24" 4-Jaw Chuck

Lodge & Shipley 25" x 132" Geared Head Gap Bed Lathe w/ Taper Attachment, Tailstock, Steady Rest

Lion 25-MS 25" x 82" Geared Head Gap Bed Lathe s/n 1579 w/ Newall DRO, 10-1500 RPM, Inch/mm Threading, Taper Attachment, Tailstock

All American “Pacemaker” 16” x 30” Geared Head Lathe s/n 71475-49 w/ 25-1500 RPM, Inch Threading, Tailstock

EDMs:

Mitsubishi mdl. DWC200H CNC Wire EDM Machine s/n 8520K077 w/ Mitsubishi Controls, 20” x 26” Work Area, Cooling Unit, Coolant Filtration Unit.

1997 Charmilles Robofil 310F CNC Wire EDM Machine s/n 200026370130 w/ Charmilles/Fanuc Controls, Overbeck SC 4th Axis Head, Coolant and Filtration Systems.Pacific Controls mdl. 760-10 Die-Sinker EDM Machine s/n 7056 w/ Pacific Controls 25 Generator, System 3R Motorized Rotary Head, Sony DRO, 8” x 17” Table.
FEATURING:

Blanchard No.18 Rotary Surface Grinder s/n 8032 w/ 36” Dia. Magnetic Chuck, 20” Grinding Head, Coolant.
Blanchard No.18 Rotary Surface Grinder s/n 7235 w/ 36” Dia. Magnetic Chuck, 20” Grinding Head, Coolant.
Arter mdl. D16 16” Rotary Surface Grinder s/n 3396 w/ 17” Dia. Magnetic Chuck, Coolant.
Blanchard No.11 Rotary Surface Grinder s/n 6726 w/ 16” Dia. Magnetic Chuck, 11” Dia. Grinding Head, Coolant.
Vertical Rotary Grinder w/ Auto Cycles, Speed Controllers, 9” 3-Jaw Rotating Chuck, 14” Diamond Grinding Wheel.
Cincinnati No.2 Centerless Grinder s/n 2M2H1L-145 w/ Hydraulic Wheel Dresser.
ELB Type SWD15VA II 28” x 59” Automatic Hydraulic Surface Grinder s/n 96990171 w/ ELB Controls, 28” x 59” Electromagnetic Chuck, Coolant Filtration System.
Chevalier FSG-1632AD 16” x 32” Automatic Hydraulic Surface Grinder s/n G3875006 w/ Chevalier Controls, 16” x 32” Electromagnetic Chuck, Coolant.
Kikinda URB-1000-A 12” x 39” Automatic Surface Grinder s/n 7635 w/ Automatic Cycles, Wheel Dresser, Electromagnetic Chuck.
Chevalier FSG-1020AD 10” x 20” Automatic Hydraulic Surface Grinder s/n E1844003 w/ Chevalier Controls, 10” x 20” Fine-Line Electromagnetic Chuck, Coolant and Filtration.
Chevalier FSG-818AD 8” x 18” Automatic Hydraulic Surface Grinder s/n 03A-0053M w/ Chevalier Controls, Automatic Wheel Dresser, Walker Magnetic Chuck, Coolant.
Thompson 8” x 24” Automatic Surface Grinder s/n 2F562084 w/ Walker Electromagnetic Chuck, Wheel Dresser, Coolant.
Kent mdl. KGS-618H 6” x 18” Automatic Hydraulic Surface Grinder s/n 811001-1 w/ Electromagnetic Chuck.
Harig Super-612 6” x 12” Automatic Hydraulic Surface Grinder w/ Magnetic Chuck, Coolant.
Chevalier FSG-1632TX 16” x 32” Surface Grinder s/n G6834001 w/ Chevalier Controls, 16” x 32” Electromagnetic Chuck, Coolant.
YAM mdl. GU-27-60H 10” x 20” Cylindrical Grinder s/n 270289 w/ Mitutoyo DRO, Drop-Down ID Grinding Head, 6 ½” 3-Jaw Chuck, Tailstock, Coolant.
Brown & Sharp mdl. 1440U Cylindrical Grinder w/ Motorized Work Head, 10” 3-Jaw Chuck, Drop-Down ID Grinding Head, Coolant.
Robin mdl. RUR500 Cylindrical Grinder w/ Power Work Head, 6” 3-Jaw Chuck.
Vollmer Parnhorn “Unilapp 600” Precision Tool Grinder s/n 757.
Lars Tool and Cuter Grinder s/n 375-4.
Oliver Large Diameter Drill Sharpener.

Welding :

P/A Industries mdl. CEJ-120 Automated Welding Machine s/n XP-315/C2347 w/ Harwi PLC Controls, Welding Head, Shear.
Sciaky type SPK.1-15-75-18 75kVA Seam Welder s/n 9354 w/ iii Controls, 40” Throat.
Janda type S218 Style CIRC Seam Welder s/n 12.2545 w/ iii Controls, 24” Throat.
Lecco type ZP26 25kVA Spot Welder s/n HG303001 w/ 21” Throat.
Teledyne Peer Spot Welder w/ 28” Throat.
Chemitron AC/DC 300HF Arc Welding Power Source w/ Cart.
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LARGE INVENTORY OF VERTICAL MILLS

FEATUREING:

Lucas Precision mdl. 441B-72 Horizontal Boring Mill w/ 15-1550 RPM, 50-Taper Spindle, Power Feeds, 48” x 74” Table.

Bridgeport Series 1 – 2Hp Vertical Mill s/n 245932 w/ Acu-Rite III DRO, 60-4200 RPM, Universal Kwik-Switch Taper Spindle, Chrome Ways Power “X” and “Y” Feeds, 7” Riser, 9” x 48” Table.

Bridgeport Series 1 – 2Hp Vertical Mill s/n 250309 w/ Acu-Rite III DRO, 60-4200 RPM, Universal Kwik-Switch Taper Spindle, Chrome Ways Power “X” and “Y” Feeds, 9” x 42” Table.

Bridgeport Vertical Mill s/n 264553 w/ Acu-Rite Master-MP Programmable DRO, 2Hp Motor, 60-4200 RPM, Universal Kwik-Switch Taper Spindle, Chrome Ways, Power “X” and “Y” Feeds, 9” x 42” Table.

Bridgeport Vertical Mill s/n 253312 w/ Acu-Rite III DRO, 2Hp Motor, 60-4200 RPM, Universal Kwik-Switch Taper Spindle, Chrome Ways, Power “X” and “Y” Feeds, 9” x 42” Table.

Bridgeport Vertical Mill s/n 269747 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 4” Riser, 9” x 48” Table.

Bridgeport Vertical Mill s/n 261033 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 9” x 42” Table.

Bridgeport Vertical Mill s/n 267959 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 9” x 48” Table.

Bridgeport Vertical Mill s/n 270325 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 9” x 48” Table.

Bridgeport Vertical Mill s/n 269747 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 4” Riser, 9” x 48” Table.

Bridgeport Vertical Mill s/n 261033 w/ Acu-Rite Millmate DRO, 2Hp Motor, 60-4200 RPM, Chrome Ways, Power Feed, 9” x 48” Table.

Bridgeport Wide Ram Vertical Mill s/n 72399 w/ 38” Cross Ram Travel, Chrome Ways, 9” x 48” Table. Chevalier FM-3VS Vertical Mill s/n BM83C681 (NO SPEED CONTROLS) w/ Newall DRO, Power Feed, 9” x 42” Table.

1994 Supermax YCM-2AVS Vertical Power Mill s/n 4053773 w/ 85-3800 Dial RPM, 40-Taper Spindle, Box Ways, Power Feeds

Supermax YC-2VAS Vertical Power Mills w/ Anilam DRO, 85-3800 Dial RPM, Universal Kwik-Switch Taper Spindle, Box Ways, Power Feeds

Supermax YC-2VAS Vertical Power Mill s/n 10955 w/ Anilam DRO, 85-3800 Dial RPM, Universal Kwik-Switch Taper Spindle, Box Ways, Power Feeds, 11” x 51” Table.

Supermax YC-2VAS Vertical Power Mill s/n 10956 w/ Anilam DRO, 85-3800 Dial RPM, Universal Kwik-Switch Taper Spindle, Box Ways, Power Feeds, 11” x 51” Table.

Trump K2V Vertical Mill s/n K2V-2079 w/ Mitutoyo DRO, 3Hp Motor, 70-4200 RPM, Chrome Ways, Power Feed, 9” x 42” Table.

Webb Vertical Mill s/n 801948 w/ 1Hp Motor, 80-2720 RPM, 9” x 42” Table.

IVAC mdl. X52K Vertical Mill s/n 750187 w/ 30-1500 RPM, 50-Taper Spindle, Power Feeds, Box Ways, 1250mm x 320mm Travels.

Milwaukee mdl. 5H-Vertical Power Vertical Mill s/n 25-4070 w/ 13-1300 RPM, 50-Taper Spindle, Power Feeds, 18” x 94” Table.

Jet mdl. JMD-18PF Milling/Drilling Machine s/n 5118363 w/ 150-2500 RPM, Power Quill.
**Grinders:**

Blanchard mdl. 22ED-42 CNC Rotary Surface Grinder s/n 14956 w/ Mitsubishi CNC Controls, 42” Dia.
Electromagnetic Chuck, 23” Grinding Head, Polycon Coolant Filtration System.

YAM mdl. GU-27-60H 10” x 20” Cylindrical Grinder s/n 270289 w/ Mitutoyo DRO, Drop-Down ID Grinding Head

**Fabrication:**

Columbia 10’ Hydro-Mechanical Power Gap Shear w/ Dial Back Gauging, 18” Throat at Gap.
New Dimension mdl. P4-125 10GA x 48” Power Roll s/n 11871409 w/ 5” Rolls.
Strippit mdl. Super 30/30 30-Ton Fabrication Press s/n 141621075 w/ 48” x 102” Table.
Comaca 8 5/8” x 8 5/8” Power Notcher w/ Power Fence System.
Boschert type PN4 8” x 8” Power Notcher s/n 192 w/ Fence System.
Whitney-Jensen mdl. 200 6” x 6” Power Corner Notcher s/n 50/69.
Whitney mdl. 609-480 45-Ton 6” x 6” Angle Shear s/n 609-480-31235.
Chicago 8’ Mechanical Press Brake w/ Dial Back Gauging, 7 5/8” Throat, Eagle Eye Light Curtain.
Niagra No.A3 ½ 35-Ton OBI Stamping Press s/n 28936 w/ 17 ½” x 27” Bolster Area.
Niagra No.A3 ½ 35-Ton OBI Stamping Press s/n 20921 w/ 17 ½” x 27” Bolster Area.
L & J No.4 OBI Stamping Press w/ 18” x 28” Bolster Area.
Durant Press Room Equip mdl. MD-30 30” Roll Straightener s/n 1025.
Hydraulic Tube Bender.
Clarke & Lewis mdl. HCB-125 Draw Type Power Bender s/n 1139 w/ Tooling.
Fipi / Prima mdl. F63M Sliding Ram Die Cut Press s/n 75509694 w/ 19 ½” x 25” Ram Die Area.
Hydraulic OBI Stamping Press w/ Enerpak Power Unit.
Engel mdl. 835 Progressive Roll Former s/n 6-502.
Lion mdl. 1836 18GA x 36” Cleat Former s/n 337.
Lockformer 24” Pneumatic Button Punch Cleat Bender.
Maytool mdl. MTC-52H 52” Power Circle Shear s/n 0482 w/ Speed Controller.
Rotex mdl. 18A55 18-Station Turret Punch s/n 11413.
Lockformer 16GA Cap Hydraulic Speed Notcher s/n VG2264 w/ (5) Notching Heads.
Pexto mdl. 1A 4-Station Power Beader/Chinner.
Niagra Power Roll Beader w/ 30” Throat.
Edwards-Kennard mdl. 41 41” Roll Press s/n KE11310793.
Lockformer 18GA x 60” Roll Beader s/n 765 w/ (5) Beading Heads.
Roper Whitney / Pexto mdl. 6317-C 18GA Power Roll Crimper s/n 209-6-82.
Beverly mdl. 750 Edge Notcher s/n 1306-71.
Gould & Eberhardt 16” Shaper Machine.
Famo No.4 Arbor Press w/ Stand.
Lawson Pacemaker II mdl. 42 42” Paper Shear s/n 1097 w/ Autoset Spacer Controls.

**Grinders:**

Chevalier FSG-1020AD 10” x 20” Automatic Hydraulic Surface Grinder

Blanchard No.18 Rotary Surface Grinder s/n 8032 w/ 36” Dia. Magnetic Chuck, 20” Grinding Head

Arter mdl. D16 16” Rotary Surface Grinder s/n 3396 w/ 17” Dia. Magnetic Chuck

**Power Mills and Shapers**

Power Mills and Shapers

**Grinders**

Chevalier FSG-818AD 8” x 18” Automatic Hydraulic Surface Grinder s/n 03A-0053M
MAJOR PUBLIC AUCTION

AUCTION LOCATION:

Directions: From Los Angeles, take the 60-Fwy east and exit Rosemead Blvd., turn left on Rosemead Blvd, then turn right onto Rush Street, then turn right onto Potrero and Right onto Alesia St.

9721 ALESIA ST.
SOUTH EL MONTE,
CA 91733

Support:
- Speedfam Double Sided Lapping Machine s/n 1100-1276 w/ 44” Lapping Plates, Pneumatic Down Force, Slurry Pump and Controls.
- R.H. Strasbaugh mdl. 6BA-4 Lapping Machine s/n 0530985 w/ 26” Plate, (4)Lapping Rings, Slurry, Timer.
- Lapmaster mdl. 24 24” Lapping Machine.
- Morey 8” Vertical Shaper s/n M-153-VS8 w/ 20” Rotary Table, Power Feeds.
- Palatek mdl. 50DUR 50Hp Air Compressor s/n 97A025.
- Geared Head Drill Press s/n 61133 w/ 85-1460 RPM, 8-Speeds, 18” x 25” Table.
- Summit mdl. 38SP Power Drill Press s/n 312 w/ 30-1200 RPM, Power Quill, 18” x 30” Table.
- Armstrong – Blum Marvel Series mdl. 81A8/M3M/M5 18” Vertical Miter Band Saw s/n E-275588 w/ Hydraulic Clamping and Feeds.
- Armstrong – Blum Marvel Series 81 mdl. 81-9/M3M 18” Vertical Miter Band Saw s/n E-355888-1 w/ Hydraulic Clamping and Feeds.
- 22” Sliding Vertical Band Saw w/ 72” x 120” Cap, Back Fence, Double-Edged Blade.
- Grob mdl. NS36 36” Vertical Band Saw s/n 984 w/ Blade Welder.
- Grob mdl. NS18 18” Vertical Band Saw s/n 5440 w/ Blade Welder.
- Fosdick 17” Column x 72” Radial Arm Drill s/n 138267.
- Webtron mdl. 650 Multi-Color Label Press s/n 2-1148-114.
- Intercont Products mdl. PTW-15 Wash Line s/n Q8184013 w/ 16” x 10” Cap.
- 75Hp Blower.
- 3-Ton Cap Floor Mounted Jig w/ Electric Hoist.
- Royal 18” Pedestal Drill Press w/ 390-3100 RPM.
- 24” Abrasive Cut Off Saw.
- Delta Radial Arm Saw.

Tooling:
- Troyke 20” Motorized Rotary Table w/ Controller.
- SIP 23 ½” Rotary Table.

“Seam and Spot Welders”
- Speedfam Double Sided Lapping Machine s/n 1100-1276 w/ 44” Lapping Plates
- FMUA 44” Vertical Turret Lathe w/ 5-Station Turret, Facing / Turning Head
- Fipi / Prima mdl. F63M Sliding Ram Die Cut Press
- “Niagra OBI Stamping Presses”
- Grob mdl. NS36 36” Vertical Band Saw s/n 984 w/ Blade Welder
- R.H. Strasbaugh mdl. 6BA-4 Lapping Machine
- “Fabrication Equipment”
- Lars Tool and Cutter Grinder
- Edwards-Kennard mdl. 41 41” Roll Press
- 75Hp Blower
- “Fabrication Equipment”
- Fipi / Prima mdl. F63M Sliding Ram Die Cut Press
- FMUA 44” Vertical Turret Lathe w/ 5-Station Turret, Facing / Turning Head
- Speedfam Double Sided Lapping Machine s/n 1100-1276 w/ 44” Lapping Plates